

## **TECHNICAL DATA SHEET** 1 10-03-2017

## **TEKNOCOAT PRIMER 1604-81**

1-component primer

1604-81

| ТҮРЕ                               | One component solvent borne primer.  |
|------------------------------------|--|
| USE                                | For all types of wood and fibreboards. Well fitted for line-application. Only for interior use.  |
| SPECIAL PROPERTIES                 | Fast drying. Good filling properties. Good sanding properties. No aromatics. No formaldehyde emission.   |
| TECHNICAL DATA                     |  |
| Gloss (60°)                        | Matt   |
| Delivery viscosity                 | 55-60 s, DIN-cup 4, 20°C.  |
| Specific density                   | 1.12-1.18 kg/l   |
| Solids, weight                     | Approx. 47 %<br>Approx. 28 % by volume   |
| Volatile organic compound<br>(VOC) | See Safety Data Sheet.   |
| Storage                            | Storage: See label.  |
| System                             | To be top coated with one layer acid curing coating, TEKNOCOAT 1678-1X, water borne topcoat or UV topcoat.<br>Highest recommended amount applied, 200 g/m <sup>2</sup> . |
| DIRECTIONS FOR USE                 |  |
| Application method                 | Conventional-, high pressure-, automatic- and electrostatic spraying.<br>Curtain coating.  |
| Drying                             | 20 °C50 °CDry for stacking2-3 hours30-60 min.  |
| Thinner                            | TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81.  |
| Cleaning                           | TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-80.  |
| HEALTH AND SAFETY                  | See Safety Data Sheet.   |

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